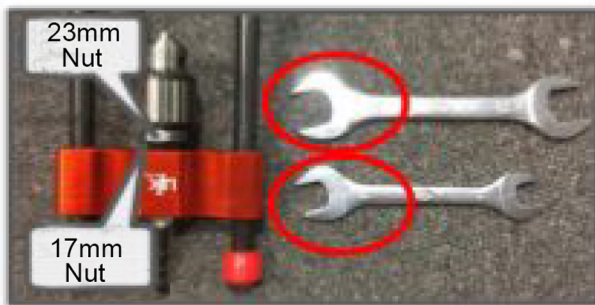


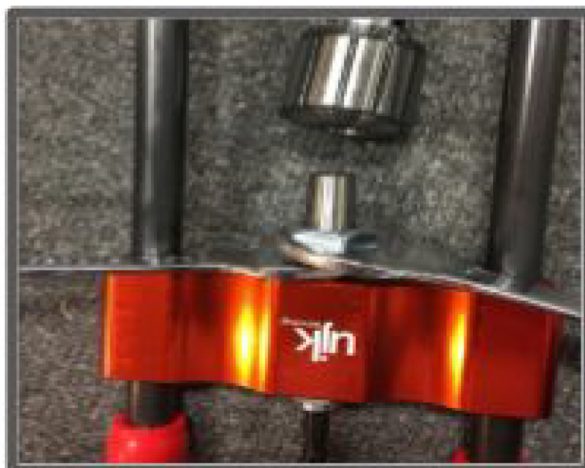
## REMOVING -REFITTING THE CHUCK.



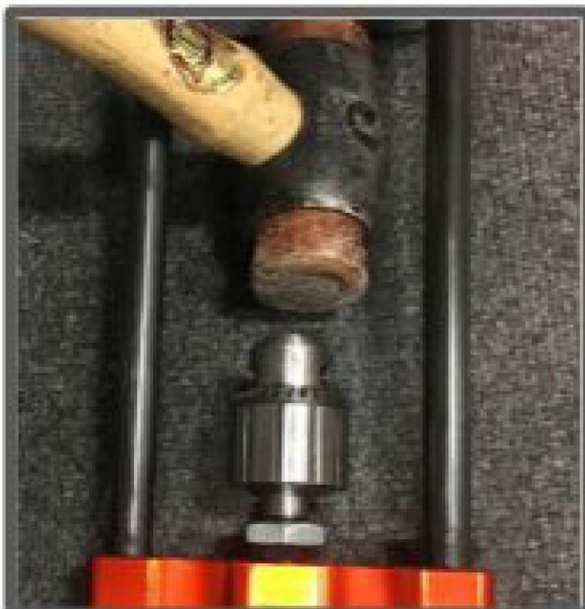
**STEP 1=LOCATE THE 23mm & 17mm SPANNERS**



**STEP 2=PLACE SPANNERS ON NUTS , HOLD THE 17MM SPANNER AND TURN THE 23mm SPANNER IN A ANTI-CLOCKWISE DIRECTION (THE NORMAL DIRECTION TO UNDO A NUT)**



**STEP 3=THE 24MM NUT WILL COME INTO CONTACT WITH THE CHUCK AND PRESS THE CHUCK OFF THE TAPERED SPINDLE.**



**WHEN REFITTING THE CHUCK ENSURE THE TAPERED SPINDLE AND INTERNAL TAPER ON THE CHUCK ARE CLEAN FROM DEBRIS AND GREASE. (GIVE BOTH A VERY GOOD CLEAN BEFORE ASSEMBLY)**

**PLACE THE CHUCK ONTO THE SPINDLE AND GIVE A FIRM TAP WITH A SOFT FACED HAMMER OR SUITABLE WOODEN BLOCK.**

**(WHEN TAPPING THE NOSE OF THE CHUCK ENSURE TEETH ARE FULLY WOUND INSIDE THE CHUCK BODY / DO NOT TAP THE TOOTH)**